




# INSTRUCTION MANUAL

## XS TESTER SERIES 1-4-5-6

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## DATA SHEET

	pH 1	COND 1	pH 5 / Food	PX 4	ORP 5	COND 5	PC 5	PC 6
<b>pH</b> Measuring Range	0...14	-	-2...16	-	-	-	-2...16	
Resolution /Accuracy	0.1 / ±0.2	-	0.01 / ±0.2	-	-	-	0.01 / ±0.02	
Points of Calibration	1...2	-	1...3	-	-	-	1...3	
Buffers recognized	3 USA	-	5 USA	-	-	-	5 USA	
<b>Mv (pH)</b> Measuring Range	-	-	-1000...+1000 mV	-	-	-	-1000...+1000 mV	
Resolution (automatic scale)	-	-	0.1 / 1	-	-	-	0.1 / 1	
<b>Mv (ORP)</b> Measuring Range	-	-		-1000...+1000 mV	-	-	-1000...+1000 mV	
Resolution (automatic scale)	-	-		0.1 / 1	-	-	0.1 / 1	
Points of Calibration	-	-		1 defined by the user	-	-	1 defined by the user	
<b>COND</b> Measuring Range	-	0,01µS...199,9 mS	-	-	-	-	0,01µS...199,9mS	
Resolution /Accuracy	-	Automatic scale / ±2 % f.s.	-	-	-	-	Automatic scale / ±2 % f.s.	
Points of Calibration	-	1...2	-	-	-	-	1...3	
Temp. Coefficient	-	1.91 %/°C	-	-	-	-	0.00...4.00%/°C	
Reference Temp.	-	25 °C	-	-	-	-	20/25 °C	
<b>TDS</b> Measuring Range	-	0,01ppm...199, 9 ppt	-	-	-	-	0,01 ppm...199,9 ppt	
TDS Factor	-	0.40...1.00	-	-	-	-	0.40...1.00	
<b>Salinità</b> Measuring Range	-	-	-	-	-	-	0.01 mg/l...100,0 g/l	
<b>Temperature</b> Measuring Range	0...60°C (n.v.)		0...60°C					
Resolution /Accuracy	-		0.1 / ±0.2°C					
Measure Unit	°C/°F							
<b>System</b> Indication of buffers used in calibration	-		Si		-		Si	
Auto Off	After 8 minutes							
Display	LCD		3 color LCD backlight display					
IP protection	IP 67							
Power supply	2 x 1,5V AAA batteries							

n.v. – not visible

## INTRODUCTION

Congratulation for buying one of the most innovative and easy to use Pocket Tester.

Pocket testers series 1-4-5-6 are very handy for the routine measurements in all applications where fast indication of measurement is required.

These Testers are specially designed for applications like: Agriculture, water and waste water treatment, Hydroponics, Aquaculture, Environmental monitoring, Food and beverage manufacturing, Cooling towers, Printing, Education etc.

Tester series 1 is basic one with fixed sensor and only two keys for all functions.

The XS Tester 5, PX 4 and PC 6 series is an advanced version with sensor, multicolour backlight and 3 buttons for all functions.

## SAFETY INSTRUCTIONS

- ⚠ Read this instruction manual carefully before using your new tester.
- ⚠ The membrane of pH electrode is made of glass and can be danger in case it breaks.  
To avoid damage check the electrode tip after each measurements.
- ⚠ Replace all batteries together with same type.
- ⚠ The manufacturer of these instruments cannot be held responsible for any improper use.
- ⚠ Verification of the measuring results is the responsibility of the operator and the manufacturer does not respond to any direct or indirect damage occurred while using this instrument.

# PRODUCT DESCRIPTION

## KEYPAD




pX4 / pH5-Food / ORP5 / Cond5 / PC5 / PC6





pH1 / Cond1



### Keypad Functions for Tester pX4 / pH5-Food / ORP5 / Cond5 / PC5 / PC6

Button	Function	Action
	⏻	Press to switch on/off the meter.
	ESC	Press to escape from setup menu or calibration procedure.
	★	During measurement: Press to turn on/off the back light.
	MODE	During measurement: Press to switch between pH -> mV (pH) -> mV (ORP) -> Cond -> TDS -> SAL
	▲	During Setup: Press to scroll in the menu or increase the value of the selected parameter.
	CAL	During measurement: press to start the calibration of the selected parameter.
	↩	Press to confirm the calibration and setup value.

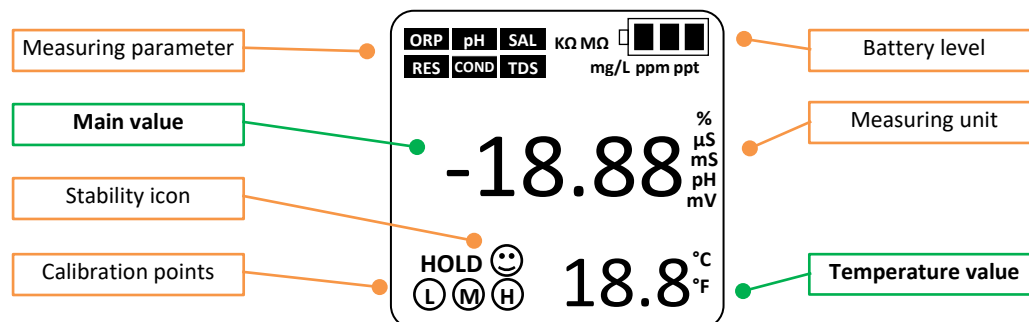
### Keypad Functions for Tester pH1 / Cond1

Button	Function	Action
	⏻	Press to switch on/off the meter.
	▲	During Setup: Press to scroll in the menu or increase the value of the selected parameter.
	CAL	During measurement: press to start the calibration of the selected parameter.
	↩	Press to confirm the calibration and setup value.

## DISPLAY

The device is endowed with LCD display for Series 1; 3 colors backlight LCD for Series 4-5-6.

- **GREEN**: Setup or measurement mode • **BLUE**: Calibration mode • **RED**: Error/Alarm



## CALIBRATION POINTS INDICATOR

When a calibration is performed these icons indicate the points calibrated and

Icon	Working range	pH mode	Conductivity mode
(L)	Low	4.01 pH	84 μS
(M)	Medium	7.00 pH*	1413 μS
(H)	High	10.01 pH	12.88 mS

\* First point for pH calibration is always 7.00 pH

**Note:** ORP (Redox) calibration on pX4, ORP5 and PC6 instruments is possible on only 1 point DEFINABLE by the user.

The instruments mentioned are supplied with a 475 mV solution.

## POWER SUPPLY


These testers use 2 x 1.5V AAA alkaline batteries (already supplied).

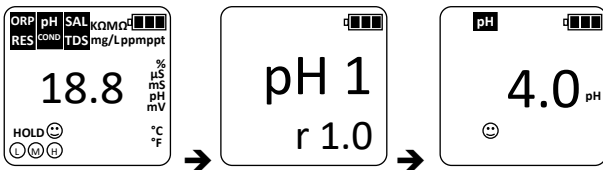
Make sure to insert the batteries in the correct direction, following the silk-screened indications on the transparent body of the Tester itself.

- ⚠ Properly dispose of waste batteries according to current legislation.
- ⚠ Replace all batteries together with batteries of the same type.

## INSTRUCTIONS FOR pH1 / Cond1


### POWER ON

Press  key once, the meter will switch On and the display will show all the segments active for 2 sec. and then it will display the following:










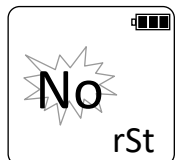
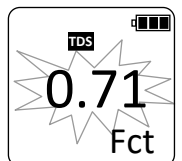
All segments ON -> model name + software release -> measurement


### POWER OFF

To turn off the meter press  key for 3 seconds, the meter will switch off.

### SETUP MENU for pH1 / Cond1



1. With meter switched off, press and hold **CAL** key and press  key once.
2. The meter will switch on with all the segments active, release **CAL** key, the meter will go into the Setup Menu.
3. The display will show SLT on primary display with **COND** flashing (only for Cond1).
4. Press  to select the parameter between **COND** or **TDS** to be used for measurements and press  to confirm (Only for Cond1).
  - o Only if the **TDS** is selected then the display will show TDS Fct flashing, press  to change this factor and then press  to confirm (Only for Cond1).
5. The display will show rSt (RESET): **no** flashing.
6. Press  and select **YES** if a reset of the meter is required and then press  to confirm.
7. At this point the meter finishes SETUP menu and switches off.



**Note:** To skip the changing of the value simply confirm the flashing value with  key, the meter will go to the next Parameter.





### MEASUREMENT

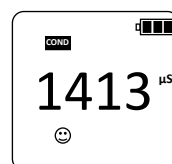
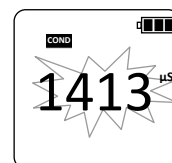
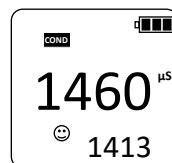
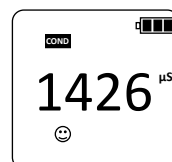
Rinse the electrode with distilled water or sample prior to start measurement.


Fill the measuring cap with sample, switch on the meter with , immerse the Tester in sample and wait for stability, when stability icon  appears on display take the reading.

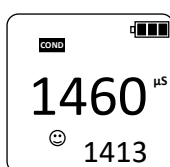
**During measurement make sure that pH electrode membrane is free from air bubbles, and that there is not any air bubble around or between conductivity sensor.**

## CALIBRATION PROCEDURE FOR CONDUCTIVITY (Cond1)

1. Power ON the meter by pressing the  Key.
2. Rinse the probe with distilled water.
3. Immerse the probe in the calibration solution (1413 $\mu$ S or 12.88 mS), wait for stability .
4. Press **CAL** key.
5. The meter will start calibration procedure and will recognise automatically the standard used.
6. When stable press  to confirm and complete the calibration.
7. The standard value will flash for 3 times and then the meter will go into the measurement mode.
8. If the 2<sup>nd</sup> point calibration is required then rinse the probe with distilled water and immerse in the second standard solution (1413 $\mu$ S or 12.88 mS), wait for stability .
9. Repeat the points 4 to 7.
10. The calibration process is completed and the meter is ready to use.



**Note:** Anytime press  key to abort and exit from calibration procedure.



← Reading based on theoretical cell value C=1






← Standard solution

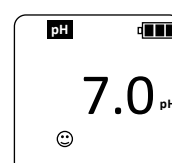
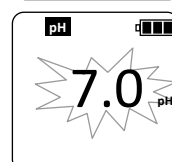
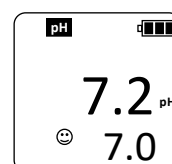
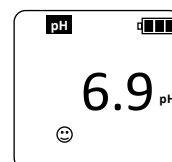
## CALIBRATION PROCEDURE FOR TDS (Cond1)


When the meter is set to read **TDS** (see Paragraph "Setup Menu" at page 5), then the calibration is done on TDS with 1 or 2 points.

The calibration procedure for TDS is same as for Conductivity.

## CALIBRATION PROCEDURE FOR pH (pH1)

1. Power ON the meter by pressing the  Key.
2. Rinse the electrode with distilled water.
3. Immerse the electrode in the 1<sup>st</sup> buffer solution pH7.0 and wait for stability .
4. Press **CAL** key.
5. The meter will start calibration procedure and will recognise automatically the standard used.
6. When stable press  to confirm and complete the calibration.
7. The standard value will flash for 3 times and then the meter will ask for next point for calibration. If only 1-point calibration is required then press  to finish and exit.
8. If the 2<sup>nd</sup> point calibration is required then rinse the electrode with distilled water and immerse in pH4.0 or pH10.0, wait for stability .
9. Repeat the points 4 to 7.
10. The calibration process is completed and the meter is ready to use.



**Note:** Anytime press  key to abort and exit from calibration procedure.

**Note2:** when the first point calibration is confirmed (point 7) if the sensor is not removed from the buffer solution, the instrument may give wrong buffer error.

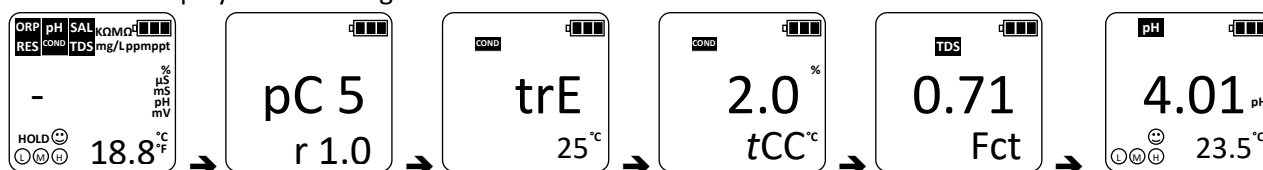


# INSTRUCTIONS FOR pX4 / pH5-Food / ORP5 / Cond5 / PC5 / PC6

## POWER ON

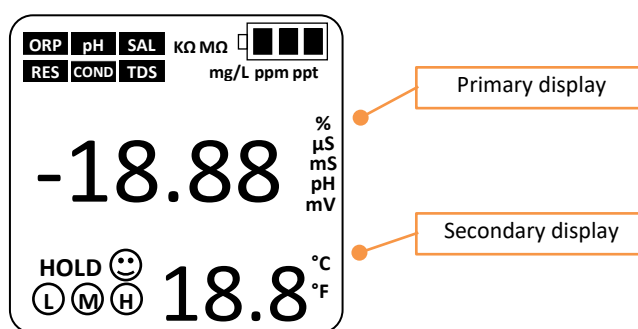
Press **⏻** key once, the meter will switch On and performs a test of 3 colours backlight display and then show all the segments active for 2 sec.

Then it will display the following:



## SETUP MENU for pX4 / pH5-Food / ORP5 / Cond5 / PC5 / PC6

1. With meter switched off, press and hold **CAL** key and press **⏻** key once.
2. The meter will switch on with all the segments active, release **CAL** key, the meter will go into the Setup Menu (green backlight during setup).
3. Press **▲** key to select the parameter to be changed between:



Function	Primary display	Secondary display	Default value
Temperature unit (°C/°F)	t. U.	-	°C
Reference temperature for conductivity	trE	20 - 25 °C	25°C
Coefficient for temperature compensation	0..4 %/°C	tCC	1.91
TDS Factor	0.40 - 1.00	Fct	0.71
Reset to factory default	nO - YES	rSt	nO

4. Press **←** to enable the value changing of the selected parameter.
5. The value of selected parameter will start flashing.
6. Press **▲** to change the value and then press **←** to confirm.
7. The value stops flashing.
8. Press **▲** to select other parameters or press **ESC** to exit the setup menu.

**Note:** Any time press **ESC** key to exit from SETUP menu.

## MEASUREMENT






Rinse the electrode with distilled water or sample prior to start measurement.

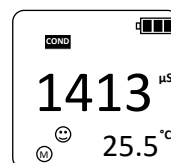
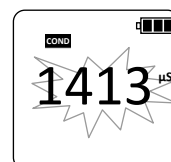
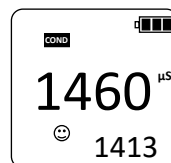
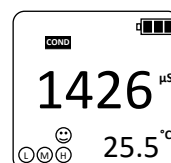
Fill the measuring cap with sample, switch on the meter with **⏻** and press **MODE** key to select desired parameter to be measured (green backlight during measurement).

Immerse the Tester in sample and wait for stability, when stability icon ☺ appears on display take the reading.

**During measurement make sure that pH electrode is free from air bubbles, and that there isn't any air bubble around or between conductivity sensor.**

## CALIBRATION PROCEDURE FOR CONDUCTIVITY (Cond5 / PC5 / PC6)







1. Power ON the meter by pressing the  Key.
2. Rinse the probe with distilled water.
3. Immerse the probe in the calibration solution (84 $\mu$ S or 1413 $\mu$ S or 12.88mS), wait for stability .
4. Press **CAL** key, (blue backlight during calibration).
5. The meter will start calibration procedure and will recognise automatically the standard used.
6. When stable press  to confirm and complete the calibration.
7. The standard value will flash for 3 times and then the meter will go into the measurement mode.
8. If the 2<sup>nd</sup> point calibration is required then rinse the electrode with distilled water and immerse in the 2<sup>nd</sup> Standard, wait for stability .
9. Repeat the points 4 to 7.
10. If the 3<sup>rd</sup> point calibration is required then rinse the electrode with distilled water and immerse in the 3<sup>rd</sup> Standard, wait for stability .
11. Repeat the points 4 to 7.
12. The calibration process is completed and the meter is ready to use.

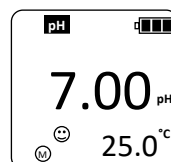
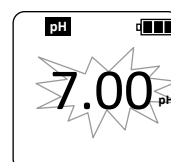
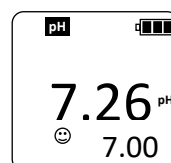
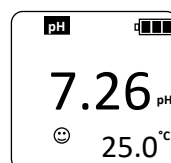


**Note:** Anytime press **ESC** key to abort and exit from calibration procedure.

**Note2:** In case multipoint calibration is performed it is better to start from the lower value standard first and then go increasing.



## CALIBRATION PROCEDURE FOR pH (pX4 / pH5 / PC5 / PC6)

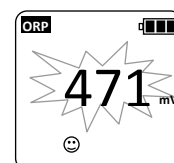
1. Power ON the meter by pressing the  Key.
2. Rinse the electrode with distilled water.
3. Immerse the electrode in the 1<sup>st</sup> buffer solution pH7.00 and wait for stability.
4. Press **CAL** key (blue backlight during calibration).
5. The meter will start calibration procedure and will recognise automatically the standard used.
6. When stable  press  to confirm and complete the calibration.
7. The standard value will flash for 3 times and then the meter will ask for next point for calibration. If only 1-point calibration is required then press  to finish and exist.
8. If the 2<sup>nd</sup> point calibration is required then rinse the electrode with distilled water and immerse in pH4.01 or pH10.01, wait for stability , otherwise press **ESC** to finish and exit.
9. Repeat the points 4 to 7.
10. If the 3<sup>rd</sup> point calibration is required then rinse the electrode with distilled water and immerse in the last buffer, wait for stability , otherwise press **ESC** to finish and exit.
11. Repeat the points 4 to 7.
12. The calibration process is completed and the meter is ready to use.




**Note:** Anytime press **ESC** key to abort and exit from calibration procedure.


## CALIBRATION PROCEDURE FOR ORP (pX4 / ORP5 / PC6)

1. Switch on the instrument by pressing the key .
2. Rinse the electrode with distilled water and pat dry gently.
3. Immerse the electrode in the available Redox solution (es: 475 mV); wait for the stability .
4. Press **CAL** button (LED Blu backlight).
5. The instrument enters calibration mode and recognizes the Redox solution, with a certain degree of uncertainty.
6. At the center of the display, the value flashes, IN DEMONSTRATION of the possibility, by the user, to ADJUST this value by +/- 75 mV compared to what is shown on the display during calibration. Make this operation, keep pressing **MODE** button. Initially the value will move by units, then by tens.




**Note:** The value will ONLY move upwards. If the initial value on the display is higher than the required one (ex: 490 mV with respect to the 475 mV buffer), keep pressing **MODE** until the value becomes lower than the desired (-75 mV with respect to the value shown on the display); at that point it will be possible to reach the desired value by keeping **MODE** pressed.

7. Press  to confirm and complete calibration.
8. Calibration is complete and the instrument automatically returns to measuring mode.

**Note:** press  at any time to exit calibration.

## POWER OFF

To turn off the meter press  key for 3 seconds, the meter will switch off. The instrument cannot be switched off during calibration.

## REPLACEMENT OF SENSOR

Tester 4-5-6 series have replacement sensors which can be replaced in case it expires or damages.

- 1) To replace the sensor unscrew the dial in anti-clock wise.
- 2) Pull out sensor from unit body.
- 3) Put a new sensor by correctly matching the sign of dent.
- 4) Be sure that all the gaskets are good and in correct position.
- 5) Screw the dial tightly.

## ! SENSOR MAINTENANCE

After long time dry storage, put and leave the probe in STORAGE solution (or pH 4) for at least 30 minutes to reactivate the sensor.

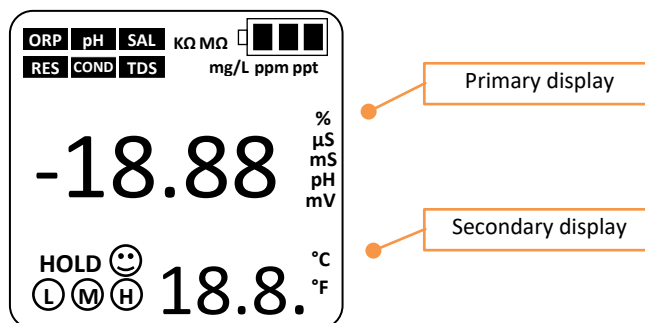
### Cond1 – Cond5:

- Store the sensor dry after each use, once rinsed with distilled water.
- **Never touch conductivity probe with paper or any tools (especially the internal part); for cleaning purpose only rinse with distilled water. If touched the probe may damage.**

### pH1 – pX4 - pH5 – pH5 Food – ORP5 – PC5 – PC6:

- Rinse the probe with distilled water before each use.
- Store the sensor into STORAGE Solution (or pH 4) after each use, once rinsed with distilled water.
- **Never store pH sensor in distilled water!!!**




## SETUP MENU FUNCTIONS for all Testers



Function	pH1	COND 1	pX4 / pH5 / ORP5 / pH5 Food	COND5	PC5 / PC6	RESET
COND / TDS selection	-	✓	-	✓	✓	-
TDS factor	-	0.40 - 1.00	-	0.40 - 1.00	0.40 - 1.00	0.71
°C / °F	✓ n.v.	✓ n.v.	✓	✓	✓	°C
T ref for COND	-	25 °C	-	20 / 25 °C	20 / 25 °C	25 °C
T Coefficient	-	1.91%	-	0 ... 4.00% / °C	0 ... 4.00% / °C	1.91%
RESET	✓	✓	✓	✓	✓	/

n.v. – not visible

## ERRORS DESCRIPTION

Error	Contents	Checking
<b>Er1</b>	Wrong pH buffer solution or the recognition of calibration solution out of range	1.Check whether buffer solution is correct. 2.Check whether the meter connects the electrode well. 3.Check whether the electrode is damaged.
<b>Er2</b>	Press  key when measuring value is not stable during calibration.	Press  key when  icon appears
<b>Er3</b>	During calibration, the measuring value is not stable for $\geq 3$ min.	1.Check whether there are bubbles in glass bulb. 2.Replace with new electrode.
<b>Er4</b>	Electrode zero electric potential out of range ( $< -60$ mV or $> 60$ mV)	1.Check whether there are bubbles in glass bulb.
<b>Er5</b>	Electrode slope out of range ( $< 85\%$ or $> 110\%$ )	2.Check whether pH buffer solution is correct. 3.Replace with new pH electrode.
<b>Er6</b>	pH measuring range out of range ( $< 0.00$ pH or $> 14.00$ pH) 1 Series ( $< -2.00$ pH or $> 16.00$ pH) 5 Series	1.Check whether the electrode is suspended. 2.Check whether the meter connects the electrode well. 3.Check whether the electrode is damaged

## DISPOSAL OF ELECTRONIC DEVICES



The electrical and electronic equipment marked with this symbol cannot be disposed of in public landfills.

According to the UE Directive 2002/96/EC, the European users of electrical and electronic equipment can return it to the dealer or manufacturer upon purchase of a new one.

The illegal disposal of electrical and electronic equipment is punished with an administrative fine.